

Date: Thursday, 7/17/2008 7:52:43 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEARPLATE
Job Number : 40509	
Estimate Number : 13459	
P.O. Number :	Part Number : D38051
This Issue : 7/17/2008 S.O. No. :	Drawing Number : D3805 PROTO
Prsht Rev. : NC	Project Number : N/A
First Issue : 7/15/2008 Type : R & D SM/MED FAB	Drawing Revision : PROTO
Previous Run :	Material :
Written By : <u>08/07/17</u>	Due Date : 7/22/2008 Qty: <u>2</u> Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-07-15 new issue DD verified by:EC	

Additional Product

PROTOTYPE

Job Number:

FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	M304S18GA	304/316 .050 Sheet
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Comment: Qty.: 0.9554 sf(s)/Unit Total : 3.8216 sf(s)

304/316 .050 Sheet

batch: 100997HB 8-7-16

SEP
new design

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3805-1F

Dwg Rev: PROTOProg Rev: PROTOHB 8-7-16

2-Deburr if necessary

HB 8-7-16

(3)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-7-16

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/07/17 (3)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D3805 using DT8261 and DT8326

SEP 08/06/17 (3)

Date: Thursday, 7/17/2008 7:52:43 AM
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Process Sheet

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Drawing Name: WEARPLATE

Job Number: 40509

Part Number: D38051

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5



INSPECT WORK TO CURRENT STEP

**ENGINEERING
APPROVAL**



P 08.07.18 *(3)*

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

FOR ENGINEERING USE ONLY

Identify and Stock

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Charge to W/o # 00255A
MF 08-08-08

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.16

Product Name: Wearplate

Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3805-1	GA	FWD PLATE	08.07.16	N	ASAP	BEND FROM D3805-1F, BEND RADS SAME AS D3535	
2	D3805-3	GA	AFT PLATE	08.07.16	N	ASAP	BEND FROM D3805-1F, BEND RADS SAME AS D3535	

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.15

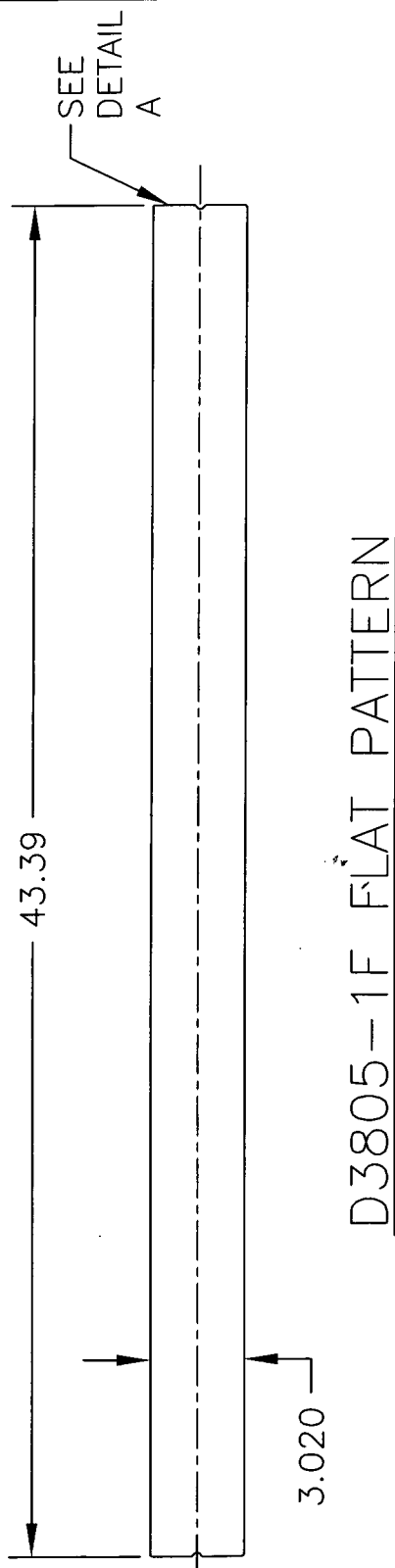
Product Name: Wearplate

Requested By: CP

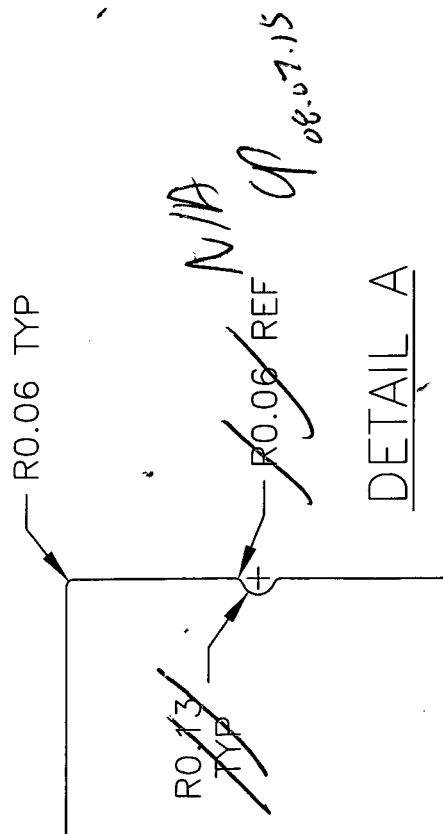
Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
4	D3805-1F	GA	Flat Pattern	08.07.15	Y	ASAP	Flat pattern for D3805-1 and D3805-3	

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3805	REV. A SHEET 1 OF 1
DATE 08.07.15	TITLE WEARPLATE ASSEMBLY		SCALE NTS
A	08.07.15	NEW ISSUE	



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
CP 08.07.15



NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK)
(REF DART SPEC M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:

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DART AEROSPACE LTD	Work Order:	40509
Description: WEAR PLATE	Part Number:	D3805-1
Inspection Dwg: D3805-1 Rev: PROTO TYPE		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by: B	Audited by: 	Prototype Approval:
Date: 8-7-16	Date: 8-7-17	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	